



# MQ (PES 50,000Da)

Industrial UF Membrane



## RECOMMENDED OPERATING PARAMETERS

Pressure	PSI	Bar	
Max. Inlet Pressure	116	8.0	
Min. Outlet Pressure	10	0.7	
Max. Pressure Drop per Element	18	1.2	
Max. Permeate Backpressure	5	0.3	
Temperature	Fahrenheit	Celsius	
Max. Continuous Operation	122°	50°	
Max. CIP Temperature	122°	50°	
pH Parameters	рН		
pH Range during Operation at 25°C Max.	1-11		
pH Range during CIP at 50°C Max.	2-11		
Chlorine	Norm. ppm	Max. ppm	
Free Chlorine in DF Water or Product	0	<0.1	
Chlorine during CIP at pH 10.8-11.0 and 50°C	150	180	
Peroxide	Max. ppm		
Free Peroxide in Product during Operation	<3 ppm		
Peroxide as a sanitizer at 25°C Max, pH 6-7, 10 minutes recirculation	0.1	%	

NOTE: Trials should be made to determine temperature and viscosity effects. Ribbed spacers are also available for high solids applications.

# CONTACT US

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All inquiries will be responded to by a Synder employee personally within 24 hours.

#### STANDARD SERIES BENEFITS

- Wide range of MWCO's available
- Good pH and temperature resistance
- High resistance to fouling
- Customizable dimensions for unique housings

#### RECOMMENDED ELEMENT CROSS FLOW RATE

Feed Spacer (in mils)

					,	
Eler	ment	24	31	46	65	80
1.8″	m³/hr	0.7	0.8	0.9	1.0	1.1
	gpm	3	3	4	4	5
2.5″	m³/hr	1.3	1.5	1.8	2.0	2.1
	gpm	6	7	8	9	9
4.0″	m³/hr	3	4	5	5	5
	gpm	15	17	20	23	24
8.0″	m³/hr	15	17	20	23	24
	gpm	66	75	89	99	105

The recommended cross flow rate will be subject to differential pressure limitations and specific applications.

### MEMBRANE AREA (SQ. FT.)

		Feed Spacer (in mils)				
Element	24	31	46	65	80	
1812TM	3.1	2.7	2.1	1.6	1.3	
2540HF	28	24	20	16	13	
2540HM	30	26	22	17	14	
4040HM	81	72	58	46	39	
4040HF	86	75	61	49	41	
7940HF	379	335	268	210	178	
8040HF	379	335	268	210	178	



#### **DIMENSIONS & WEIGHT**

Element	Model Number	Diameter (B) in (cm)	Length (A) in (cm)	PWT ID/OD in (cm)	Tube Extension (C) in (cm)	Dry Weight Ib (kg)
1.8″	1812TM	1.8″ (4.6)	11.75″ (29.8)	0.675" (1.71)	0.75" (perm) 1.00" (plug)	1.0 (0.5)
2.5″	2540TM	2.4" (6.1)	40.0" (101.6)	0.75" (1.90)	1.00" (2.54)	4.0 (1.8)
	2540HF	2.4" (6.1)	40.0" (101.6)	0.625" (1.59)	-	4.0 (1.8)
	2540HM	2.4" (6.1)	40.0" (101.6)	0.75" (1.90)	1.0" (2.54)	4.0 (1.8)
	4040TM	3.9" (9.9)	40.0" (101.6)	0.75″ (1.90)	1.0" (2.54)	12.0 (5.5)
4.0″	4040HM	3.9" (9.9)	40.0" (101.6)	0.75″ (1.90)	1.0" (2.54)	12.0 (5.5)
	4040HF	3.9" (9.9)	40.0" (101.6)	0.625" (1.59)	-	12.0 (5.5)
	4040HF	3.9" (9.9)	40.0" (101.6)	0.625" (1.59)	-	12.0 (5.5)
8.0"	7940HF	7.9" (20.1)	40.0" (101.6)	1.138" (2.89)	-	35.0 (15.9)
	8040HF	7.9" (20.1)	40.0" (101.6)	1.125" (2.89)	-	35.0 (15.9)
Membrane Model   Spacer Size   Model No.   24 mil Diamond   1   31 mil Diamond   2   46 mil Ribbed   3P   65 mil Diamond   4   80 mil Ribbed   5P						
Industrial Design T = Tape Wrapped HM = Male FRP Out	M = Mal		В			

#### **TECHNICAL NOTES**

HF = Female FRP Outer Shell

For element sizes not listed, please call or email Synder Filtration for details. We can design an element to fit your exact needs - just specify the element outer diameter (OD) or vessel/housing inner diameter (ID), element inner diameter (ID), and length. Elements are available with or without a controlled bypass tail. Additional feed spacers are also available.

Male Element (Fig.2)

Trials should be conducted to determine optimal application conditions.

FRP = Fiberglass Hardshell Wrap

Refer to installation, cleaning, and storage procedures for more details.